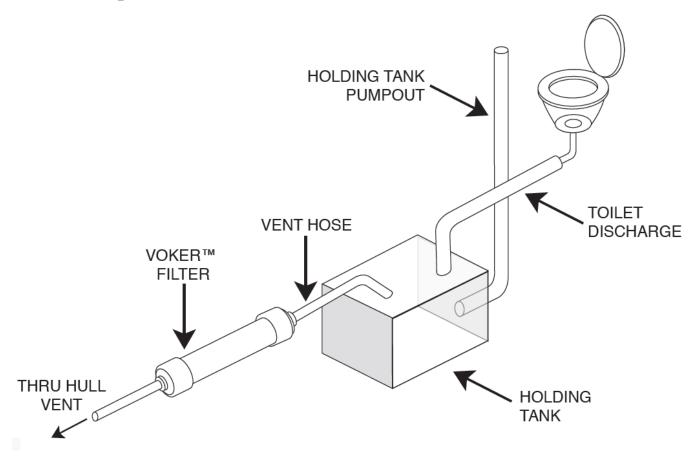


Filter Installation Instructions

Helpful Installation Tips:

- Filter can be mounted in any position. Mounting the filter close to the thru hull vent is preferred to avoid possible damage caused by overfilling the holding tank.
- Mount filter away from heat sources (i.e. engine components, light fixtures, etc.)
- Install filter in a location slightly higher than the top of the holding tank. Insure there are no "low points" in the vent hose to avoid standing fluids that prevent the flow of air between the holding tank and the thru hull vent.



Installing new Filter & Bracket

- 1. Remove plastic wrapping before installation
- 2. Locate the existing holding tank vent hose. See diagram above.
- 3. Find an appropriate location to install the mounting brackets. Mount brackets with center holes spaced 8.5" apart. Mount with provided stainless screws.
- 4. Install 5/8" hose adapter swivels into the existing vent hose relative to where the filter will be located. Install swivels using the hose clamps provided in the kit.
- 5. Press filter into bracket and screw hose adapters to filter.

Replacing existing filter

- 1. Remove plastic wrapping (and plugs on 1.5" filter) before installation
- 2. Unscrew and remove vent hose swivels from old filter.

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- 3. Remove old filter from bracket.
- 4. Press new filter into bracket and reinstall vent hose swivels.
- 5. Dispose of old filter appropriately.

Warning:

- Do not install filter on sanitation systems where the waste is treated using chlorine or other strong oxidizing agents.
- If the holding tank has been overfilled at anytime, insure the vent hose is clear of all waste. Failing to do so may cause damage to the holding tank system.
- In the event the holding tank has been overfilled, and the filter has come into contact with waste or any other fluid, it must be replaced. Fluid coming into contact with the filter compromises its ability to function properly and voids any warranty.
- Filter is designed to neutralize odors emitted from the holding tank vent only. It is not designed to neutralize odors emitted from permeated holding tank hoses or compromised sanitation components.

Product Liability Statement:

Voker, LLC cannot be held liable for damage resulting from any of the following:

- Improper assembly, installation or connection
- Damage to the filter (or kit) from mechanical influences
- Alterations to the filter (or kit)
- Use for purposes other than those listed in Intended Use.
- Consequential or incidental damages resulting from improper installation, neglect, alteration, abuse or using any unauthorized components.
- We assume no other responsibility whatsoever, implied or otherwise.

Intended Use

• Voker Holding Tank Vent Filter Intended Use: When a toilet is flushed on a boat with a holding tank, matter is added to the holding tank, and air is expelled through the tank vent. To neutralize foul-smelling air emitted from the holding tank, install a Voker Holding Tank Vent Filter.

Warranty

 Voker, LLC warranties its products to be free of defects in material and workmanship to the original purchaser for a period of 1 year from the date of purchase when installed for personal, household or family purposes. If installed for business or commercial purposes, the warranty period is in effect for 30 days from the date of purchase.

Returns

• To qualify for a return, the product must be in new, unused condition, in its original packaging and must contain all originally included parts. Upon an authorized return, the item(s) will be shipped back to Voker, LLC at the purchaser's expense. All authorized returns must be received by Voker, LLC within 14 days of the return being issued. Refunds will be issued through the same method as the original payment. Please allow 30 days for refund to appear or your payment method's next billing cycle. Voker, LLC reserves the right to evaluate all returned items and replace or repair any item found to be defective in material or workmanship.